



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

105524

647.1404

Job Sheet 181343



Part No: 647.1404

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG 647.1404 REV D IPP REV:A 16.03.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup	Run	Workcenter / Supplier			
					hrs	Hrs				
90	Start up Operation	2 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Stores/Pkg-2			SEP 18 2018
110	Packaging	2 pcs	9/10/18	9/10/18	0.00	0.00	Packaging1-1			SEP 18 2018
120	Small Fab	2 pcs	9/10/18	9/10/18	0.00	0.84	Small Fab-1			DAS
130	QC	2 pcs	9/10/18	9/10/18	0.00	0.00	QC5			SEP 25 2018
140	Packaging	2 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1	CCK048		DAS 9-89
150	QC21-SA	2 Ea	9/10/18	9/10/18	0.00	0.00	QC21			21 OCT 02 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.

Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9703	Cutter Sub Assembly	2 Ea (1 ea)	90-Start up Operation	5106376
647.1513	Upper Deflector	2 Ea (1 ea)	90-Start up Operation	5021041X2
MS21042L08	Nut	6 Ea (3 ea)	90-Start up Operation	5044234
MS27039-08-19	Screw	6 Ea (3 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	12 Ea (6 ea)	90-Start up Operation	5100408

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9703	2	5	0
	647.1513	2	2	0
	MS21042L08	6	3,146	0
	MS27039-08-19	6	654	0
	NAS1149FN832P	12	2,554	0

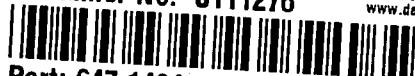
Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S111276



Part: 647.1404

Job No: 181343

Serial No/Batch: S111276

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 09/18/18